

Sliding Fire Door Installation Manual

Sliding GRP Door Installed in a Face Mounted GRP Frame



Do not install, operate or service this product unless you have read and understand the related Safety Practices, Warnings, Installation and Operating Instructions contained in the manual. Failure to do so could lead to property damage, serious injury or even death.

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1.0 Safety Practices



The Safety Alert Symbol is the triangle with an exclamation mark that is used next to the signal word. The safety alert symbol is used regularly throughout this document. It is used to alert you to potential personal injury hazards associated with the installation or use of this product. Obey all safety messages that follow this symbol to avoid potential property damage, serious personal injury or even death.



DANGER: Indicates an imminently hazardous situation that, if not avoided will result in death or serious injury. This signal word is limited to the most extreme situations.



WARNING: Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury. Hazards identified by the signal word WARNING present a lesser degree of risk or injury than those identified by the signal word DANGER



CAUTION: Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices, associated with events that could lead to personal injury



NOTICE: Indicates a statement of company policy directly or indirectly related to the safety of personnel or protection of property. This signal word should not be associated directly with hazardous situations and shall not be used in place of danger, warning or caution



Do not install, operate or service this product unless you have read and understand the related Safety Practices, Warnings, Installation and Operating Instructions contained in the manual. Failure to do so could lead to property damage, serious injury or even death.

Read and understand all warning labels and operating instructions in this manual BEFORE operating the sliding door. If you do not understand the instructions, then speak your supervisor, or trained expert, with regards to training in the use of this sliding door

1.1 Usage of Automated Fire Doors

1. Unless requested otherwise by the customer, doors supplied by Dortek are intended for use by trained personnel only.
2. Automated doors that are intended for use by non-trained users, i.e. General Public, must be fitted with suitable safety devices. Such safety devices can be supplied, upon request, by Dortek as optional extras for the doorset.
3. It is the owner's responsibility to;
 - a) train all personnel in the correct operation of the door(s).
 - b) train all personnel operating, using, or being within the vicinity of, the operational door(s).
 - c) erect suitable warning signs/labels within the vicinity of any operational door(s).
 - d) ensure that instructional literature is kept legible, intact and with the door(s).
 - e) ensure that the door(s) is serviced and maintained correctly in order to provide a long, useful and safe working life.
4. Door(s) should not be used or operated if it looks broken or unsafe. Advise maintenance or your supervisor immediately
5. Door(s) should not be operated by users while under the influence of any intoxicating substances
6. Users must stand clear of moving door(s)
7. Users and other personnel must keep all limbs and body parts clear of door(s)
8. Users must be aware when operating door(s) if there are people, material or equipment in the immediate vicinity of the moving door(s)
9. Failure to operate the door(s) as intended, as described, or to heed any warning may result in equipment damage, property damage, serious bodily injury or death.

2.0 Welcome Note

Dear installer,

Thank you for purchasing this Dortek door set. This GRP sliding doorset has been designed, tested and built using high quality materials that will provide many years of service.

*** To install this door-set follow the instructions in this document ***

(Dortek have a comprehensive installation department with technical support, should you require additional information). This door system should only be installed by qualified installers. Please read this instruction manually thoroughly before commencement of installation activities.

Dear customer,

We are pleased that a Dortek GRP sliding doorset has been chosen for this installation. Dortek carefully design, test and build their doorsets from high quality materials so it will provide many years of reliable service. The doorset must be installed, adjusted and checked properly to ensure its proper operation and safe use. To aid with correct installation and adjustment, the installer must carefully read this instruction manual before proceeding with any work.

These instructions are for the installation of the door, frame and track assembly, for automatically operated doors only. The automation unit must be wired, connected and commissioned only by an approved and registered electrical installer, in accordance with the assembly instructions.

3.0 General Information

3.1 Warranty Policy

Dortek Inc. (herein called "Dortek") warrants solely for the benefit of its customer that each door set manufactured by Dortek (each a "Door Set") will be free from defects in material and manufacture for a period of one (1) year from the date of original shipment by Dortek. The foregoing limited warranty shall not apply to defects that result from improper installation, abuse, misuse, alteration, modification or failure to maintain the door set in accordance with the Dortek Installation Manual. Periodic lubrication and adjustment of the door set as described in the Dortek Installation Manual are the sole responsibility of the customer. All claims for defects must be made to Dortek within thirty (30) days after the defect is discovered or should, with reasonable care, have been discovered.

THE FOREGOING LIMITED WARRANTY CONSTITUTES THE EXCLUSIVE WARRANTY OF DORTEK WITH RESPECT TO THE DOOR SET. DORTEK EXPRESSLY DISCLAIMS ALL OTHER GUARANTEES OR WARRANTIES—WHETHER EXPRESS, IMPLIED, OR STATUTORY—INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

If a door set does not comply with the foregoing limited warranty, and a claim is made by customer within the applicable warranty period, Dortek will, at the option of Dortek, either repair or replace any defective equipment or parts free of charge, and pay the reasonable labour costs to repair or replace the defective equipment or parts. The remedy of repair or replacement shall be the exclusive and sole remedy for any breach of the foregoing limited warranty.

DORTEK SHALL NOT IN ANY EVENT BE LIABLE FOR ANY INCIDENTAL, INDIRECT, SPECIAL, EXEMPLARY OR CONSEQUENTIAL DAMAGES OF ANY KIND, INCLUDING WITHOUT LIMITATION ANY LOST PROFITS, ARISING FROM THE SALE OR USE OF THE DOOR SET, OR FROM ANY OTHER CAUSE WHATSOEVER, WHETHER THE CLAIM GIVING RISE TO SUCH DAMAGES IS BASED UPON BREACH OF WARRANTY (EXPRESSED OR IMPLIED) BREACH OF CONTRACT, TORT, STRICT LIABILITY OR ANY OTHER THEORY OF LIABILITY, EVEN IF A PARTY HAS BEEN ADVISED OF THE POSSIBILITY THEREOF, AND REGARDLESS OF ANY ADVICE OR REPRESENTATION THAT MAY HAVE BEEN RENDERED BY DORTEK CONCERNING THE SALE OR USE OF THE DOOR SET.

At DORTEK's request, customer shall return to Dortek for inspection any Door set for which a warranty claim has been made, F.O.B. Dortek's facility with freight prepaid. The customer is responsible for any removal costs.

The customer shall comply with the following procedures in filing a warranty claim with Dortek:

1. Notify Dortek of any and all defects in writing. Dortek will review the warranty request and issue a Returns Goods Authorization (RGA) form if the defective parts need to be returned to Dortek for inspection and verification. The RGA form must accompany any materials returned for warranty consideration.
2. All replacement parts or equipment will be invoiced to the customer. Upon verification by Dortek that the Door Set is defective, Dortek will issue a full credit to customer for the replacement parts or equipment.
3. If outside labour is needed to install the replacement parts or equipment, Dortek requires a written estimate of the labour charges in advance, so Dortek may approve the labour charges and issue a purchase order. Dortek will not accept any labour charges unless previously approved by Dortek and accompanied by the Dortek purchase order number.

The customer must file a claim with the shipper for any damage and/or losses that may occur during transit.

Installation hardware and start-up of the Door set equipment is the responsibility of the installation contractor. Periodic adjustments and normal maintenance are the responsibility of the customer

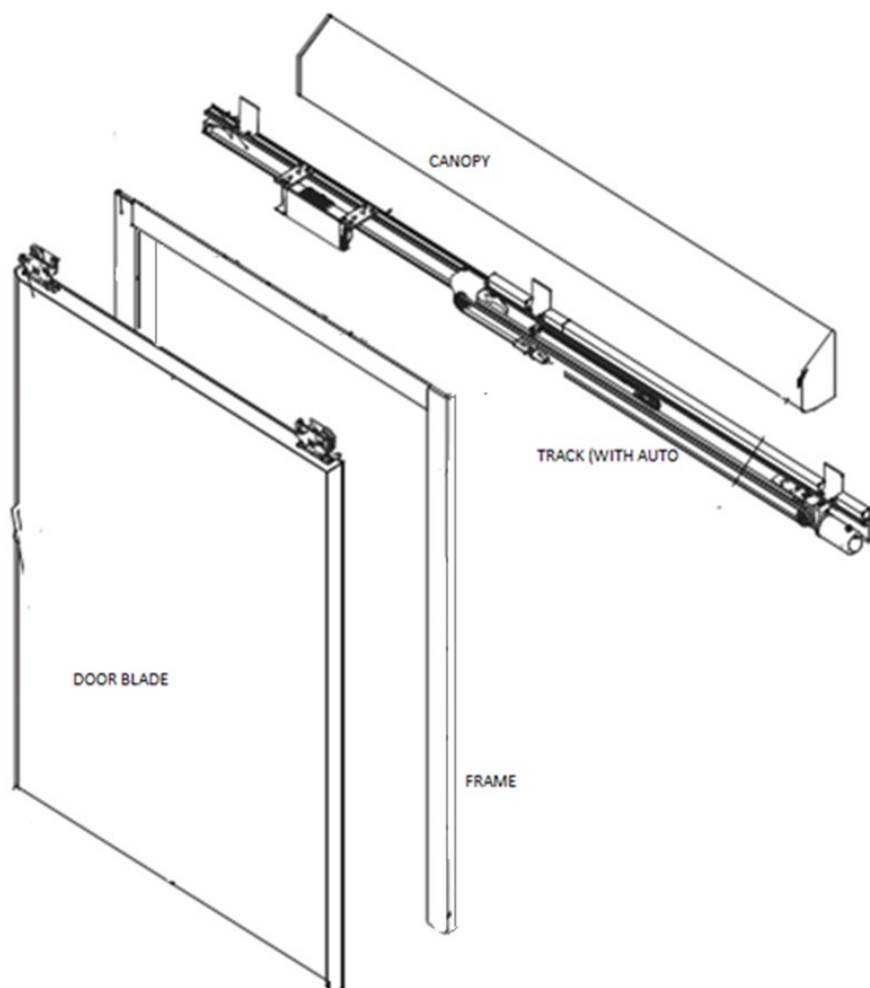
3.2 Door Set Delivery

Dortek door sets and/or automation are shipped to customers in crates or on pallets. During transportation, carriers are requested not to stack other goods on top of Dortek product. Double-check packaging for signs of external damage prior to accepting delivery of goods. Product must be stored in the original packaging in a dry and frost-free area.

Dortek Door Systems are packaged and palletized to protect the contents during transit to site; frames and doors may be wrapped separately. Upon arrival at site, please measure the openings to ensure they are correct as per the Dortek acknowledgement of the order.

In cases where orders are for more than one door, make sure the correct frame is fitted with the correct door. All Dortek door sets are clearly marked with the site-specific identification.

Doors and doorframes can be heavy and awkward to carry, Dortek always recommend two installers, and the use of mechanical aids to transport and lift doors during installation on site.



NOTICE

Unless specifically called out on the customer quotation as being supplied by Dortek with the kit, the installer is to provide all necessary mounting hardware, anchors, inserts, hangers, supports and equipment required to install the door in accordance with customer agreed specifications and Dortek instructions.

3.5 Personnel Protective Wear

Dortek recommend the following PPE

1. Protective head wear
2. Steel toe capped boots
3. High visibility top
4. Glasses
5. Gloves
6. Ear protection
7. Dust mask



2.



3.



4.



5.



6.



7.



3.6 Required Installation Tools

Before installation commences please ensure the following tools and equipment are available.

Required:

1. Pencil
2. Tape measure
3. Screw Driver
4. Spirit level
5. Hammer
6. Electric drill & assorted bits
7. Socket wrench
8. Allen (Hex) key
9. Suitable G clamp
10. Sealant gun & appropriate silicone or caulk
11. Fixing packers / shims
12. Pop rivet gun/set
13. Stepladder
14. Hack saw
15. Offset open spanner
16. Set of regular spanners



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14.



15.



16.

4.0 Pre-Installation

NOTICE

DO NOT remove any door components from their protective packaging until you reach the installation phase where they are required.

4.1 Important Installation Instructions

1. Carefully read this instruction manual completely, a number of times if required, to become familiar with the steps BEFORE beginning the installation.
2. This unit should only be installed in a rough opening capable of providing proper structural support, refer to next section 5.0 in the manual to ensure that the available door opening complies with the minimum requirements.
3. After installation and adjustment has been completed, it is the installer's final responsibility to instruct the owner in the safe use of the door system. The installer must also present the owner with a copy of this manual.
4. It is the owner's responsibility to retain these instructions for future reference relating to door system maintenance, and other, requirements.






4.2 Limitation of liability

The door must only be used accordance with its intended, specified use. Dortek will not accept any liability for damages resulting from unauthorized modifications, unsafe, or improper installation or use of the door.


4.3 Safety First

Ready the following mechanical and electrical precautions before proceeding to install the door and/or automation.

4.3.1 Mechanical Precautions

	<p>Assembly & Repair / Maintenance:</p> <p>When carrying out any work activities always switch off the automation and place warning signs so that the door cannot be opened by mistake. Work activities may only be conducted in compliance with the applicable legal regulations and provisions</p>
   	<p>Operation:</p> <p><u>During opening</u></p> <ul style="list-style-type: none"> • Ensure that there are no obstacles in the sliding space <p><u>Protect against pinching hazard</u></p> <ul style="list-style-type: none"> • During assembly and adjustment of rollers • Between the end stop point and the door • Between the rollers and the rail • During assembly of the toothed belt and the motor / return pulley • Between the frame and the recessed hand grip in the form of a cup-on the inside of the door panel <p><u>During closing</u></p> <ul style="list-style-type: none"> • Ensure there are no obstacles door closing space • Do not go through a small opening at the last minute while the door is closing


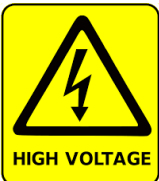

4.3.2 Extra Safety Measures

	<p>Beware of constricted areas when an automated sliding door is installed in a location where members of the general public use the relevant doorway.</p> <p>To prevent the occurrence of any crushing, extra safety measures must be taken, some examples include;</p> <ul style="list-style-type: none"> • Place a radar and/or light curtain in the opening • Place a light curtain sensor in the sliding space • Shield the sliding space by means of a fence or cove • Safety strip on the front face of the door
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4.3.3 Electrical Precautions


Use of a sensor or light curtain will optimize door user safety. Such systems must always be installed when automatic door opening mechanisms are installed in doorways accessed by the general public.

Where electronic devices are installed;

	<p>Liability:</p> <p>Safety devices for door automation that has not been supplied by Dortek Ltd. Can cause damage to the doorset controller unit. Claims under the factory warranty are not possible in such cases and all subsequent claims arising from failures related to such installations will be rendered void.</p>
	<p>Assembly:</p> <ul style="list-style-type: none"> • Always wear dry work clothes and shoes • Before commencing work, always check that the on/off power switch is set to the “Off” position • Only insert the plug into an electrical socket after assembly has been completed • To avoid personal injury and/or material damage, only fully trained personnel are authorized to connect, test and operate the equipment during installation
	<p>Repair:</p> <ul style="list-style-type: none"> • Repairs to any Dortek Installations may only be carried out by fully trained Dortek technicians or by an authorized Dortek representative. <p>Settings:</p> <ul style="list-style-type: none"> • Before changing a setting, always consult the service department or a representative authorized by Dortek. All settings are pre-set by Dortek and are based on average values or those agreed in advance with the customer. Incorrect settings can lead to damage of the controller or the sliding door • Warning! Incorrect setting of the opening direction will have consequences for the correct operation of safety systems. Changing parameters relating to sliding direction and automation can lead to a malfunction that could result in serious injury or death, and/or material damage.

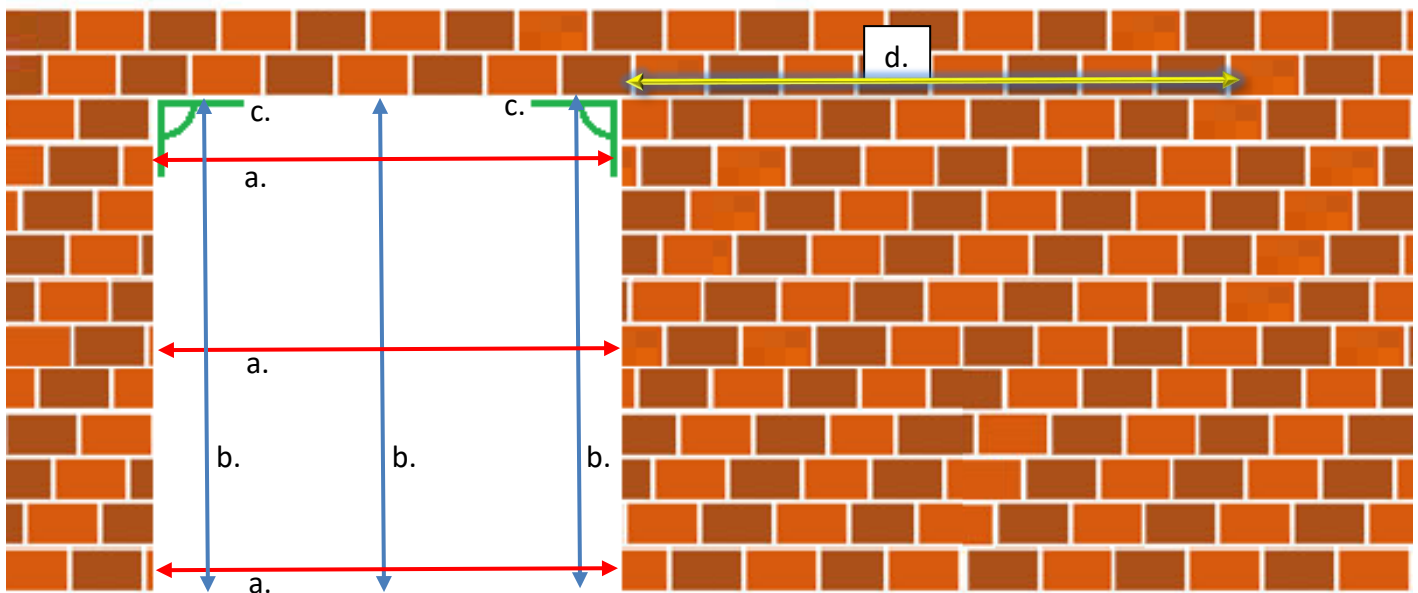
4.3.4 Maintenance

As with all products with moving components, your Dortek doorset will require maintenance or adjustment 1-2 times per year.

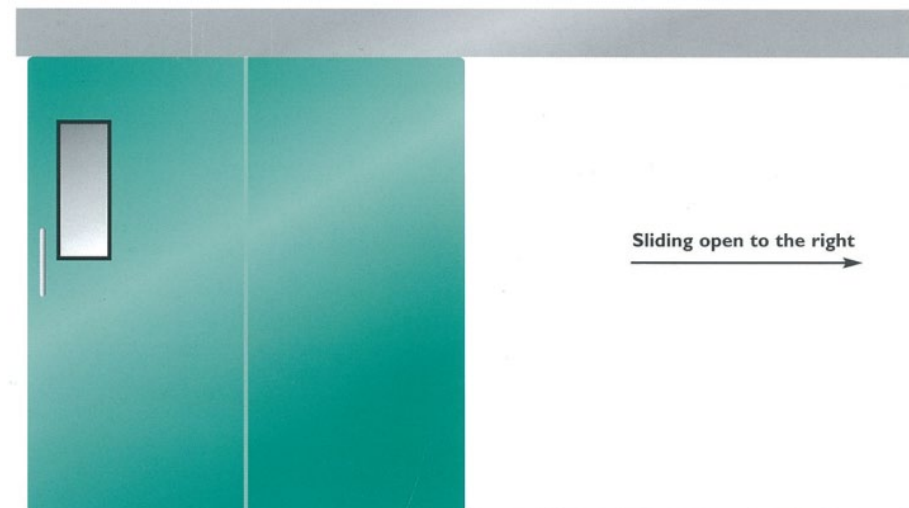
	<p>Failure to implement a regular inspection/maintenance schedule will render the product warranty invalid. In cases where damage or injury is caused as a result of failure to implement regular inspection/maintenance, the sole responsibility will remain with the end user</p>
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5.0 Structural Opening

- Double check the opening to confirm that the doorframe will fit into the available space, this can be done by comparing the required dimensions (agreed in advance of door set delivery) with the actual structural opening. This can be confirmed by
 - a. Measuring the width dimensions in 3 places
 - b. Measuring the height dimensions in 3 places
 - c. Checking that the structural opening is plumb and square
 - d. Determine that the sliding door will have sufficient wall space to open (maybe on left or right and side of structural opening depending on site requirements)
 - e. To be compliant with fire certification the maximum gap between the bottom door edge and the floor is 6mm. Gaps larger than 6mm invalidates the door-sets the fire certification and installation cannot proceed. Double check that condition of the floor surface in the SO before proceeding any further.



Be aware of any obstacles, such as skirting, wall fixings, non-uniform protrusions, etc., that may interfere with the opening of the sliding door





Ensure that the structure surrounding the door opening, including side walls and overhead lintel, is in sound and suitable conditioning for retaining the frame and door set. Dortek recommends that all installation personnel wear the correct PPE and safety clothing.

- Check that the surrounding wall structure has sufficient groundings to take fixing screws and/or bolts. This includes areas for fixing the doorframe and the sliding rail above the structural opening. Good examples of such material include concrete, timber and 5mm metal.
- Ensure that the door underneath the structural opening, and in the area adjacent to opening that will receive the sliding door, is flat and level. It is not possible to install a sliding door if the floor is not level.



Take due care in determining absence (or presence) of utilities such as electrical cabling or gas piping, that may be routed beneath the surface of the structure surrounding the door opening, PRIOR to commencement of any drilling related activities during the door installation.



It is not possible to put too much emphasis on the importance of installing the door frame both SQUARE and PLUMB.

Failure to have a properly installed frame will lead to problems related to door closure and sealing when attempts are made to fit the sliding door into the door frame.

“Measure Twice, Cut Once...”

6.0 Installation of Door Frame



When working on installing overhead components, such as door frames or slider rails, Dortek Inc. recommend that installers use and wear the correct safety equipment and clothing.

Keep personal out of the area below where the frame header and rail are to be installed until all items are properly secured to the wall structure. Failure to do so could lead to asset damage, serious injury or even death.

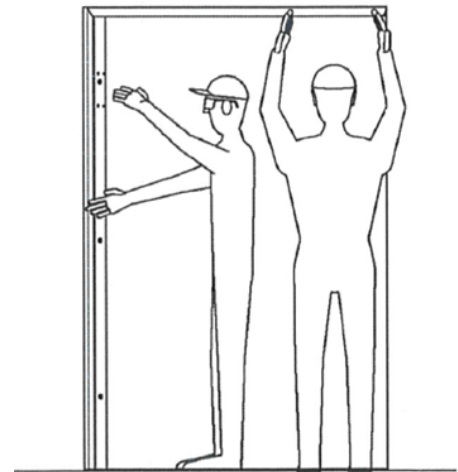
6.1 GRP Face Mounted Frame

For automatic doors, make provision for the installation of safety means during the installation of the frame.

6.1.1 Confirm Opening Height x Width

Check the frame and height against the opening to ensure the frame will fit correctly into it.

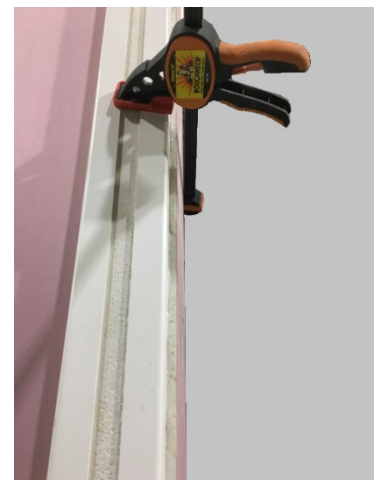
NOTE: If the wall surface that the GRP frame is being mounted on is not plumb and smooth, then it will create a lot of difficulty during the installation process.



6.1.2 Fitting GRP Frame to Wall

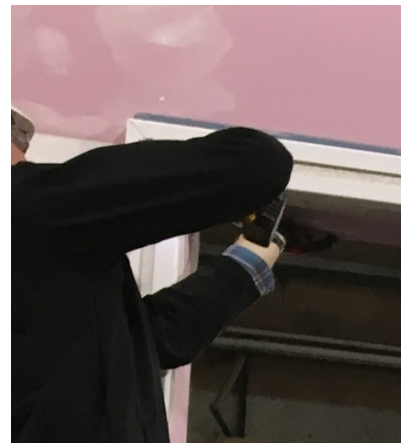


Put all of the GRP frame sections into their intended positions and clamp into place. Precision is not important at this stage.





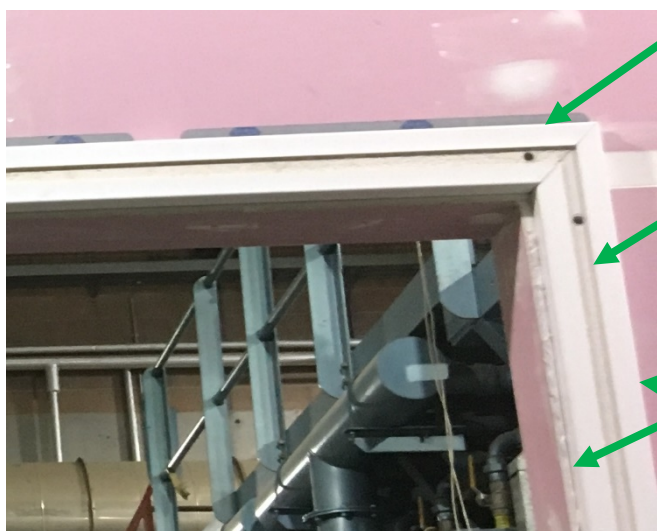
Starting with the head first, make sure that all sections are level/plumb before drilling fixing holes into the wall, through the predrilled holes in the frame.



Secure the frame to the wall using 7.5 x 92mm assembly screws

NOTE; these are the only fixings that have been certified for use on this type of fire door and failure to use these fixings will invalidate the fire certification.

When tightening the fixing screws, it is important that the GRP frame sections remain level/plumb. In order to achieve this, there may be a requirement to fit shims/spacers behind the frame at each fixing point.



Once the frame has been secured, place the intumescent strip into the groove that has been cut into the frame surface.

Seal along the edge, where the back of the frame meets the wall. Only use an Everbuild, fire-rated sealant.

7.0 Installation of Sliding Rail System



When mounting the overhead rail, keep personnel out of the area beneath until the rail has been properly secured to the wall structure. Failure to do so could result in property damage, serious injury or even death.



We strongly recommend that thru-holes are drilled for proper anchoring of the rail to the wall structure



Improper installation of anchoring devices, or of installation of anchoring devices into aged or unsound concrete, or mounting to a non-plumb wall without correct packing/shimming; could result in uneven or premature product wear or even product failure.

Failure to properly install this product could lead to property/asset damage, or in extreme cases serious personal injury.



When working on installing overhead components, such as door frames or slider rails, Dortek Inc. recommend that installers use and wear the correct safety equipment and clothing.

Keep personal out of the area below where the frame header and rail are to be installed until all items are properly secured to the wall structure. Failure to do so could lead to asset damage, serious injury or even death.



Take due care in determining absence (or presence) of utilities such as electrical cabling or gas piping, that may be routed beneath the surface of the structure surrounding the door opening, PRIOR to commencement of any drilling related activities during the door installation.

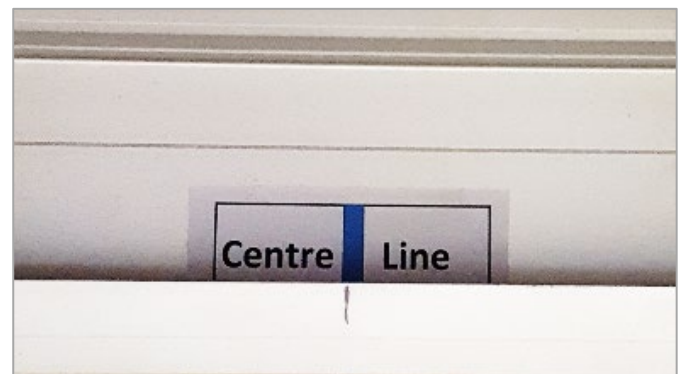
7.1 Prepare Fixing Holes in Aluminium Rail

Drill 8mm fixing holes in the aluminium rail. Drill two holes at each end and then a minimum of one hole every 750mm. Holes may have to be spaced to match structural stud used in the wall.



7.2 Determine Rail Centre

The aluminium slide rail is usually supplied with the centre point marked, as below. In the event that it is not, using a measuring tape, determine and mark the centre point of the sliding rail.



7.3 Determine Location for Mounting Rail

Determine the centre of the structural opening (SO) on the wall for matching up to the rail centre and mark with tape/marker.

Lift the sliding rail into position and prepare to mark off fixing points on the wall.



The hole in the rail is 140mm above the structural opening.

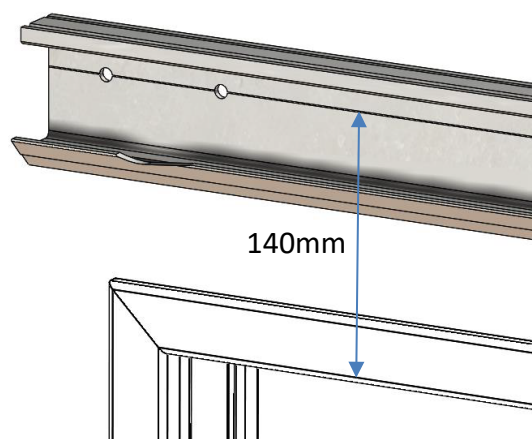
If the SO is not correct, then adjust the rail/track to suit + or – the difference.

Drill the first hole and mount the rail on one side

Fix the rail at one end and using a spirit level, determine the level position for the rail. Mark off and drill the hole at the other end of the rail

Fix the rail into position and mark off the remaining holes.

Drill the remaining holes and complete fitting the rail



WARNING

When mounting the overhead rail, keep personnel out of the area beneath until the rail has been properly secured to the wall structure. Failure to do so could result in property damage, serious injury or even death.

8.0 Fitting Door Blade

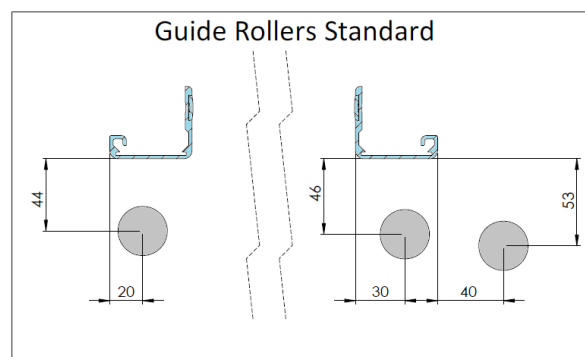
8.1 Floor Guide Kit

Floor guiding cams used on fire doors have a steel body with a nylon cap, as shown opposite – these are the only version of floor cams that can be used on fire rated doors



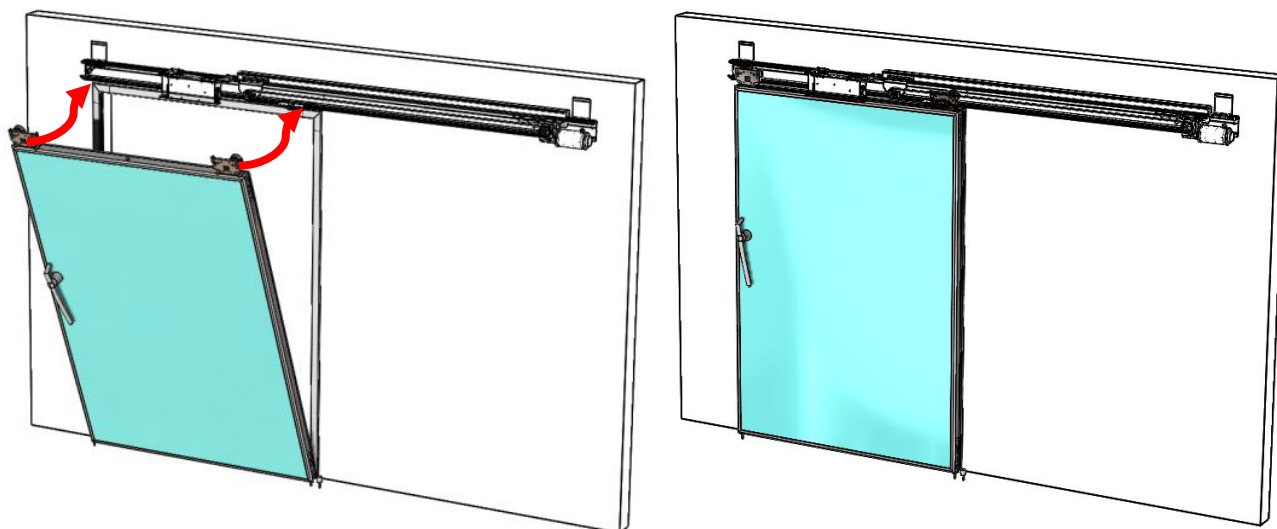
Drill holes in the floor using the location dimensions shown in the diagram opposite.

Assemble and fit all three roller guides to the floor, adjusting as required using the eccentric shaft.



8.2 Fitting and Adjustment of Door

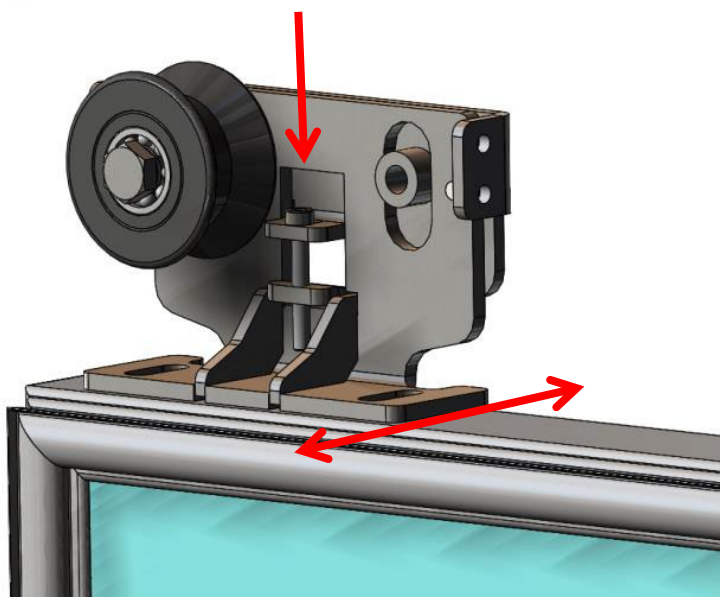
Hang the door onto the rail with the door in the closed position



Adjust to door height and depth
changing the roller position as shown in
the diagram

Note: To meet fire certification, the
maximum gap between the bottom edge
of the door and the floor is 6mm

The door can be adjusted in and out by
loosening the M10 bolts that hold the
hangers on the top edge, and then
positioning it in and out until the door blade is hanging as required.



NOTICE

Failure to maintain a maximum gap of 6mm
between the bottom door edge and the floor
will invalidate the fire certification

9.0 Final Assembly and Adjustment of Belt and Automation



When mounting the overhead rail, keep personnel out of the area beneath until the rail has been properly secured to the wall structure. Failure to do so could result in property damage, serious injury or even death.

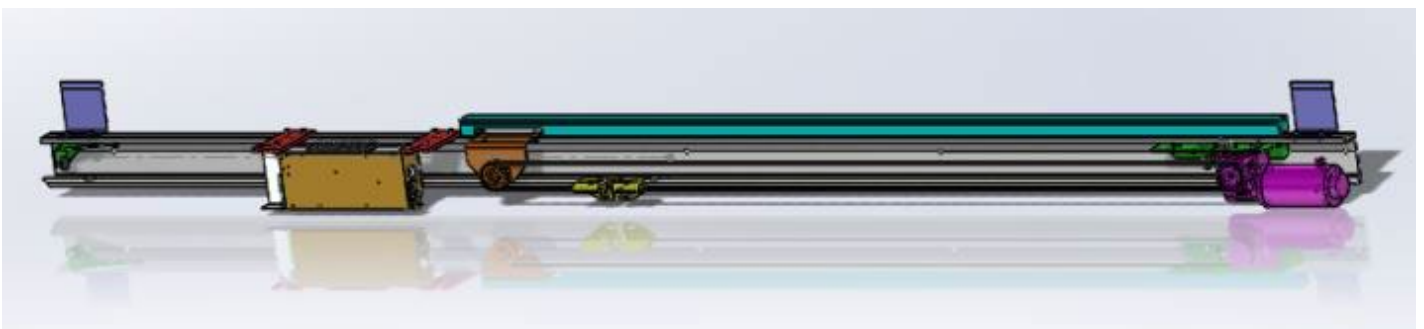


When working on installing overhead components, such as doorframes or slider rails, Dortek Inc. recommend that installers use and wear the correct safety equipment and clothing.

Keep personnel out of the area below where the frame header and rail are to be installed until all items are properly secured to the wall structure. Failure to do so could lead to asset damage, serious injury or even death.

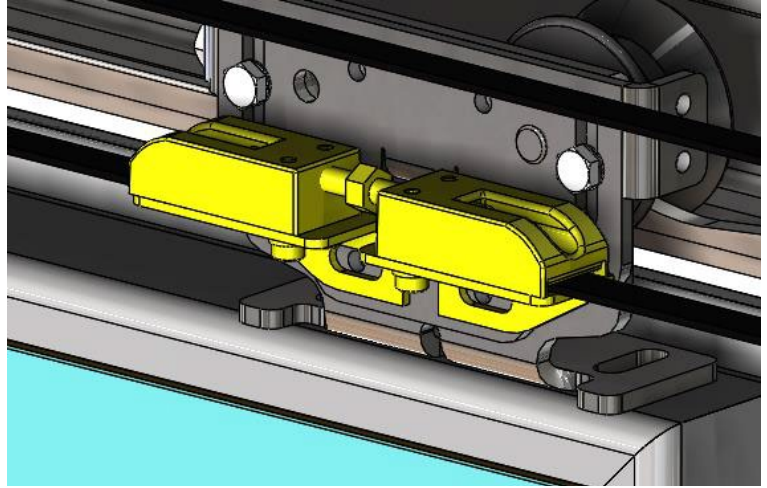


There are potential pinch and crush points that the installer should be aware of prior to commencing to install the automation for this door set.



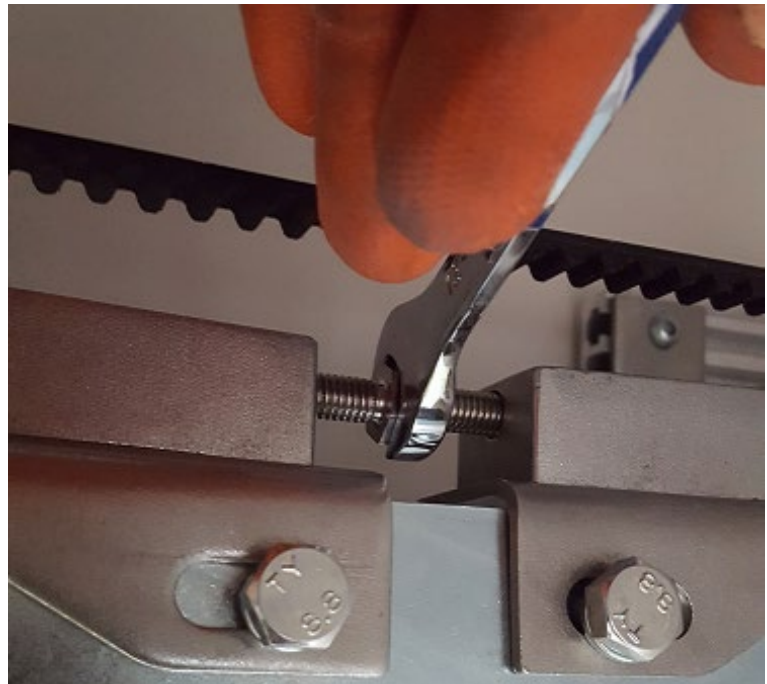
9.1 Tensioning the Toothed Belt

Thread the toothed belt around the driver motor and end pulley before connecting the driver (coloured yellow in diagram) to the roller assembly.



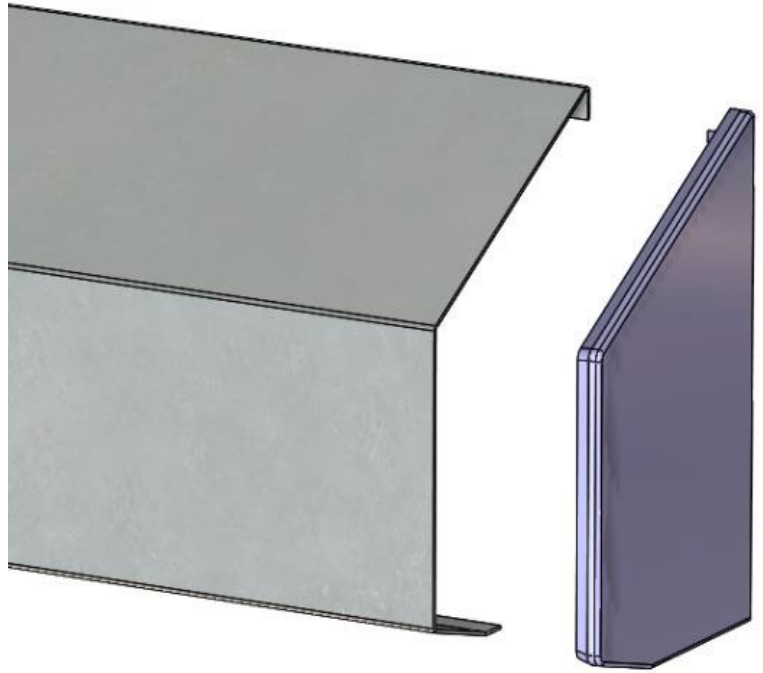
Before tightening the locking nuts on the door driver, adjust the drive belt tension by turning the central adjusting bolt on the door driver.

The belt should be tensioned so that the door in the fully open position, it should be possible for the upper and lower belt to touch each other when squeezed together in the middle.

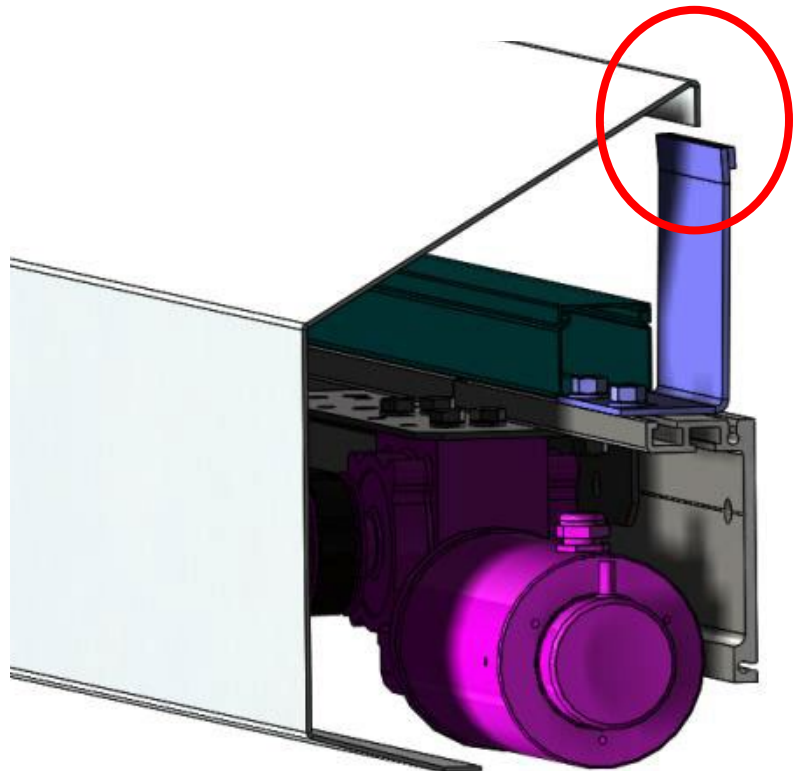


9.2 Fitting of Rail Canopy

In cases where the canopy is not supplied with a pre-welded end cap, slide the plastic caps over each end of the rail canopy prior to lifting it into position on the rail.



Hang the canopy into position over the rail; make sure that the canopy is hanging over the edge (between bracket and wall) of the canopy brackets.



10.0 Control

10.1 Manual Control of Sliding Door

A properly install Dortek sliding door is easy to operate manually.

To open the door, some initial resistance may have to be overcome before the door slides smoothly into the fully open position.

To close the door, again there is initial resistance to the movement, following this it will run smoothly with minimal resistance along the rail.

10.2 Automatic Control of Sliding Door

An automated sliding door is fitted with a DKSDA-04 operating system.

The standard version of this equipment closes the door automatically after a person, vehicle or product has passed through the opening.

The DHSDA-04 operating system offers a large range of features as standard, if your needs are not met by the standard version then please get in contact with our sales team to discuss your requirements in detail.

11.0 Defects and Faults

11.1 Door Damage

In the event that the door suffers serious damage, refrain from use and contact Dortek Maintenance immediately.

11.2 Unusual Noises

If the door set creates unusual noises then check the roller wheels for damage. If any damage is discovered, then contact Dortek Maintenance and arrange for a service call. Failure to address such items will lead to further damage of the doorset.

11.3 Drive Belt

If the door is not functioning correctly, it is possible that the toothed drive belt is damaged, broken or simply out of position on its pulleys. In such cases, it is important to call Dortek Maintenance to arrange a service call, the door should not be used until the drive belt has been repaired correctly.

12.0 Product Cleaning

12.1 General

Dortek hygienic GRP doors and frames can be cleaned using any common cleaning agents and spirit based solvents.

The smooth gelcoat surface can withstand the strongest disinfectants, cleaning agents and other chemicals such as acetone, hydrogen peroxide, carbon tetrachloride and many others.

- When pressure washed, take care to prevent penetration of water through the fixing screws and between the frame and wall construction.
- Do not use wire wool/steel wool or other abrasive cleaners.
- Rinse and dry surfaces as necessary.

12.2 Natural Anodized Aluminium

Natural anodized aluminium products such as frames, kick, push and design plates, mouldings and other accessories can be cleaned using any common cleaning agents and spirit based solvents.

- Do not use wire wool/steel wool or other abrasive cleaners.
- Rinse and dry surfaces as necessary.

12.3 Powder Coated Aluminium

Powder coated aluminium products such as frames, kick, push, design plates, mouldings, other accessories can be cleaned using any common cleaning agents, and spirit based solvents.

- Do not use acetone or other spirit based solvents, hydrogen peroxide, carbon tetrachloride, strong chlorine solvents or strong alkaline cleaning agents.
- Do not use wire wool/steel wool or other abrasive cleaners.

12.4 Stainless Steel

Stainless steel products such as frames, kick, push and design plates, mouldings and other stainless steel accessories can be cleaned using any common cleaning agents.

Acetone and other spirit based solvents can also be used and cleaners specifically for stainless steel products.

- Do not use saline, bleach or wire wool.
- Rinse and dry surfaces as necessary

If you are unsure about the use of particular cleaning agents on Dortek products, please contact us for further information

10.0 Technician Checklist

Site Address:

Door Location/Number:

Dortek SAP number:

Door Type:

F Type ☐ K Type ☐
 Single Action ☐ Double Action ☐
 Sliding ☐

Fire Rating:

30min ☐ 60min ☐
 120min ☐

Door Format:

Single ☐ Pair ☐
 Unequal Pair ☐

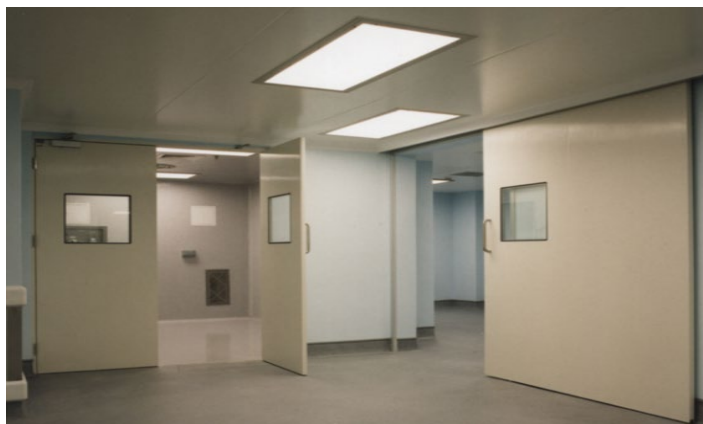
Frame Type:

GRP ☐ Stainless steel ☐
 Mild Steel ☐ Aluminium ☐

Closer:

Pull Side ☐ Push Side ☐
 Floor Pivot ☐ Automatic ☐

Make/ Model:



Slider Info:

Slide Direction:

Left ☐ Right ☐

Operation:

Manual ☐ Automatic ☐

Wall Type:

Max gap of 20mm between wall and frame ☐

Measured Gaps (door to frame mm):

Hinge Side Left
 Right
 Leading Edge
 Top Edge
 Door to Floor

Measured Gaps (frame to wall mm):

Frame Leg Left
 Right
 Frame Head

Panic Exit Device Checks (Mandatory if fitted):

Panic device/lock securely fitted ☐
 Panic activation lever/pad securely fitted ☐
 Locking plate securely fitted ☐
 All hinges securely fitted ☐
 Latch bolt engages correctly ☐
 Operating force of opening device ☐ Factory checked

Commissioning:

Company

Signed

Date

Other Notes/Comments:

11.0 Certificate of Completion

To:

Of:

Your Order Number.....

Installed and Commissioned ☐

Completed Works
.....
.....

We hereby advise that the works described above are complete and that the site has been left in good working order.

Signature.....

Print

Date

In cases where doorsets have not been installed by Dortek Personnel, a copy of the Technician Checklist (previous page) and Certificate of Completion (this page), must be sent to the address below.

Failure to do so will invalidate fire certification and manufacturer's warranty.

Installation Manager
Dortek Limited
St Mark Street, Hull
HU8 7ED
UK

Tel: +44 (0) 1482 226848
Fax: +44 (0)1482 226843
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