

# Type Approval and decision on production control 0811/74

## TA STK, return and shut-off valve

#### Holder/Issued to

### IMI International Sp. z o.o.

Olewin 50A, PL-32-300 Olkusz, Poland

#### **Product description**

TA STK, return and shut-off valve has a common cone for the adjustment of flow and shutdown. Valves are equipped with female threads connections in dimensions DN15 or DN20.

All parts in contact with water are made of dezincification resistant brass alloy AMETAL C.

#### Intended use

Valve for cold and hot tap water. The maximum operating pressure is 16 bar (1,6 MPa) and where the water temperature momentarily does not exceed 95° C or continuously does not exceed 70° C.

#### Trade name

TA STK.

#### **Approval**

Tap water installations

Design

6:62, 1st sentence and 2nd paragraph and general recommendation.

6:625, 1st and 4th paragraph.

#### Associated documents

Data sheet STK, dated 2014-10.

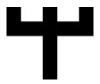
#### Control

The factory production control (FPC) is monitored by an independent inspection body. Control plan: RISE certification rule CR 074 dated 2018-10-10, Inspection body: RISE

When the building proprietor performs inspection at the building site, markings shall be checked to ensure that the correct products have been supplied and that they are used in accordance with the conditions in this type approval and associated documents. Further the product shall be accompanied by a manufacturer's assurance, certifying that the product has been manufactured in accordance with the documents on which this type approval is based.

#### Manufacturing place

Production control includes the following place: IMI International Sp. z o.o., Poland.







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#### Marking

The product is to be marked at the factory. The marking consists of a text/label on every product/packing supplied and includes:

Product is marked with:

Trade name TA TRIM
Dimension dimension

Dezincification resistant TA STK and Kv value

Packing is marked with:

Holder IMI
Product type designation TA STK
Operator code + date No. + date
Type approval number 0811/74
Dimension DN XX
Boverket's registered trade mark 
RISE Accreditation number 1002
Certification- and Inspection body RISE

#### **Basis for approval**

Reports 5F013264A, 92E30443, PX00924-12C and 91E30184 from SP.

Reports PX00924-18C and 3P00771-17A from RISE.

#### **Comments**

Valves are approved in accordance with NKB 13.

Associated documents shall accompany the product or by other means be available to users of the product.

Test according to NKB 13 is performed on three specimen to verify migration of nickel, results < 80 µg.

This type approval supersedes the previous type approval with the same number dated 2018-05-03.

#### **Validity**

Valid through 2028-05-02.

The validity of this type approval can be verified at RISE homepage.

The validity of this type approval expires when the type approved product with the intended use according to this type approval shall be CE-marked according to the Construction Products Regulation (EU) 305/2011.

Stefan Coric

This is a translation from the Swedish original document. In the event of any dispute as to its content, the Swedish original shall take precedence.